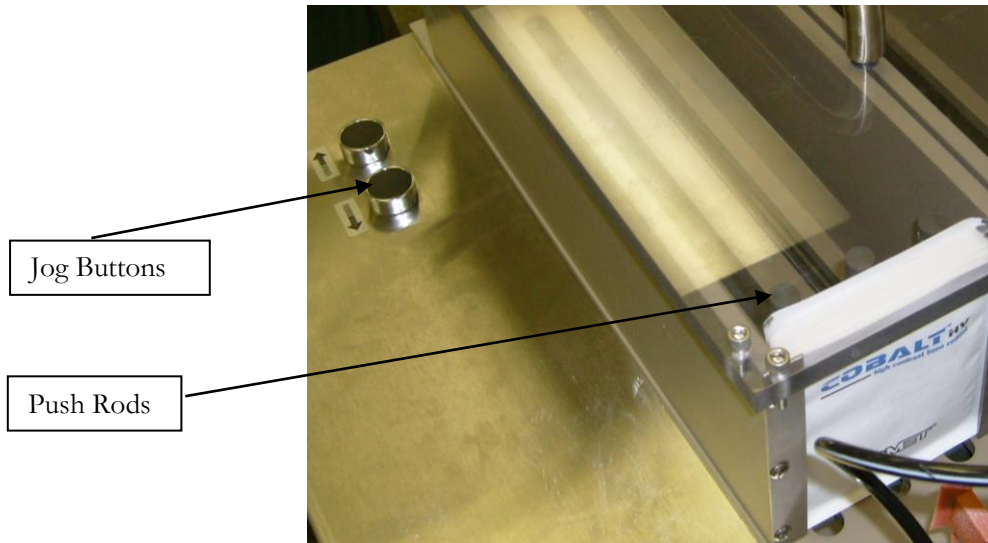


MAGAZINE POUCH LOADING

Urania PouchPro systems are designed to make pouch loading easy. It is necessary to pause the machine to load pouches into the magazine. The pouch magazine contains push rods necessary to hold tension on the pouches as they are removed by the pickup plates from the magazine rack.



1. Pause the machine, open the magazine top and press the magazine jog button to open the push rods. Arrows next to the jog push buttons indicate which direction the push rods will move when the jog button is pressed.
2. Once the push rods have been backed out, fill the opening with pouches being careful not to overfill. The magazine requires at least two inches of space behind the push rods for the push rods to function correctly.
3. After filling the magazine rack with pouches, press the close magazine jog button to snug the push rods up against the pouches.
4. Close the cover and resume operation.